



# Assembly Instructions

## Metric MineSafe Fittings 63 - 125mm

**1**



NOT INSTALLED YET



Cut the pipe square. Remove nut and split ring. Reposition nut, bush and O-ring on pipe 2x diameters back. Lubricate pipe and o-ring.

**2**



NOT INSTALLED YET



Push the pipe fully into the fitting body until stopped by the internal stop. Push the o-ring and plastic bush forward against the fitting. (They will not enter the body of the fitting).

**3**



NOT INSTALLED YET



Tighten nut to push the bush and o-ring right into the fitting until the bush is flush with fitting mouth.

**4**



NOT INSTALLED YET



Fully unscrew nut and pull back along pipe.

**5**



NOT INSTALLED YET



Open split ring and place on pipe with lugs touching bush. When reusing fittings, remove and destroy the old grip ring, replacing it with a new grip ring. Worn grips will not bite into pipe.

**6**



NOT INSTALLED YET

Firmly hand tighten and then 1/2 turn with wrenches. Maximum handle length 45cm.

**Never overtighten nuts as this can cause blowouts.**